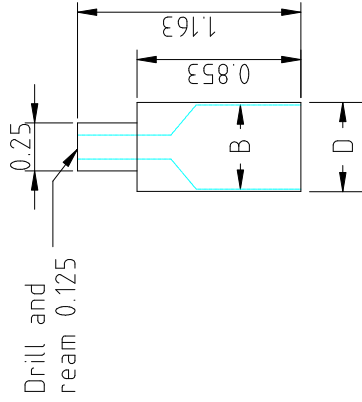
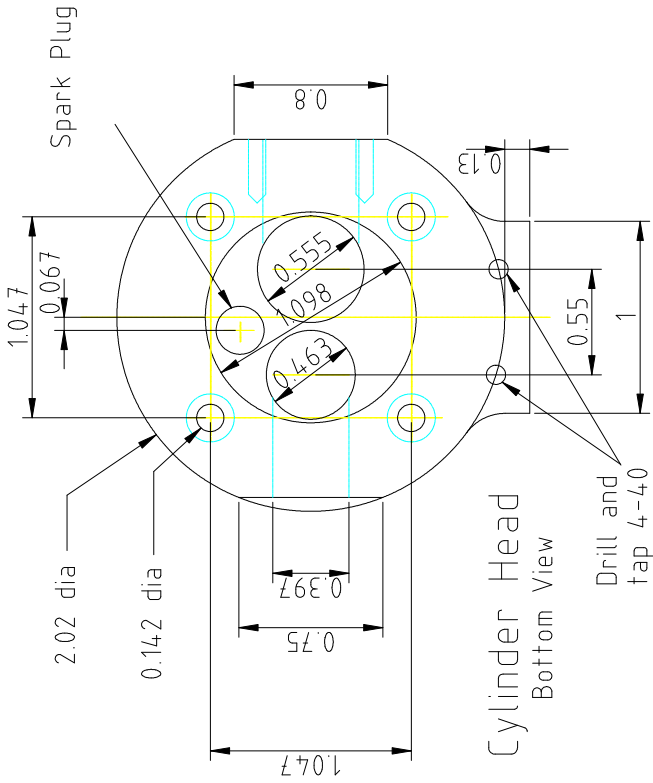


Valve Guide diameter:

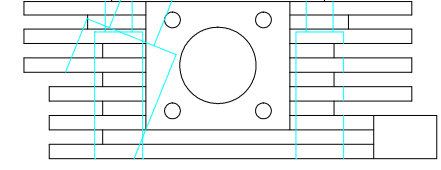
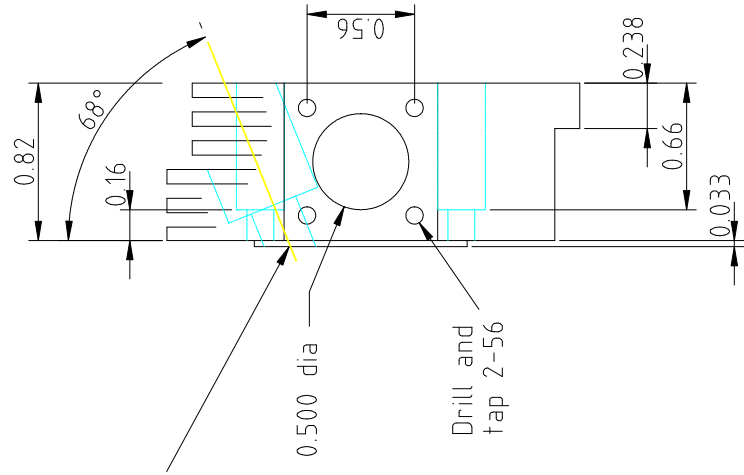
D= Intake 0.555 Bore to 0.500  
 Exhaust 0.463 Bore to 0.438



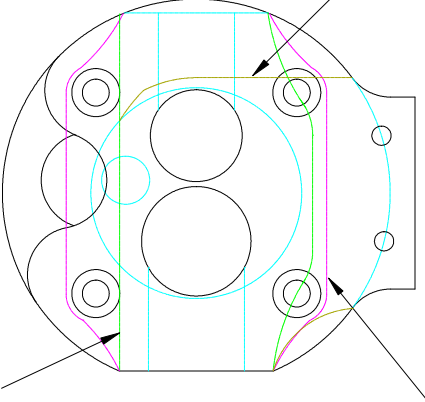
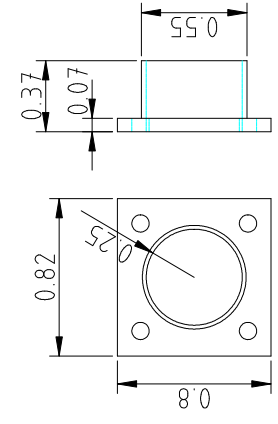
Valve Guide Detail



Cylinder Head Bottom View



Exhaust side view showing cooling fins



Top View

Intake Side View

Cooling Fins omitted for clarity  
 Cooling Fins are 0.075 thick and spaced 0.075

NOTE: Make Left and right heads