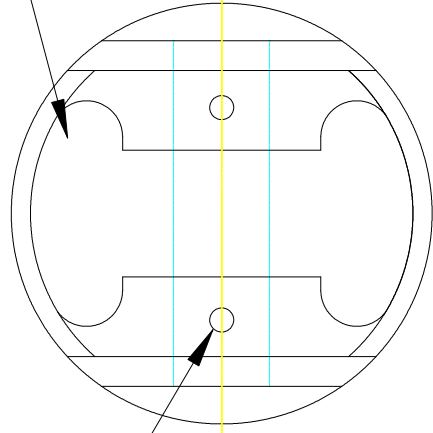
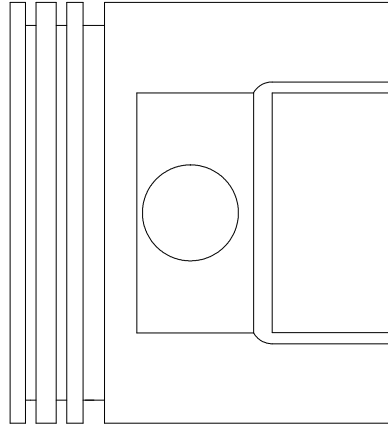


Hollow out with 3/16 end mill

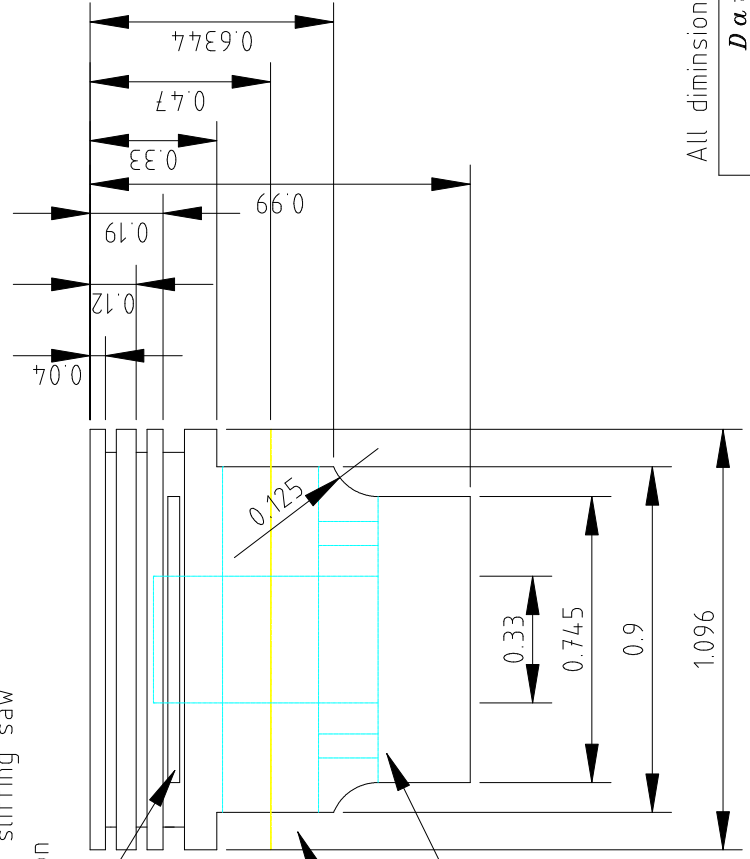


1/16" Oil holes

Bottom View



1/32" slot cut with slitting saw
both sides of piston



Bore 0.250 thru
for wrist pin

Oil Holes

Shown approx. 2X size

All dimensions are inches unless specified.

Date : 18-Jan-2010

Project BECO 2.0

Drawn by: Glen Bond

Drawing Piston